

## **7020 Acrylic primer 1K**

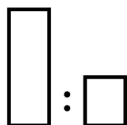
**1K black matt paint based on quality nitrocellulose resin.**

- high covering power
- quick drying
- durability

### **Substrate preparation**

Covered surface must be clean, sanded, dry and degreased.

### **Substrate preparation**



By volume

7050 Acrylic Thinner	50 - 100% vol.
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Shake and mix well before use!

### **Spray gun setup**



Nozzle	1,3 - 1,5 mm
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Pressure (upper cup)	1,8 - 2,0 bar
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Pressure (suction cup)	Verify manufacturer's info
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### **Application**



Number of coats:	1 - 2
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Flash-off between layers:	5 - 10 min
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Dry film thickness:	30 - 50 µm
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### **Drying**

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Dust free (20°C/68°F)	15 – 20 min
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Touch free (20°C/68°F)	120 – 180 min
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Final hardness (20°C/68°F)	24 h
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### **Complementary products**

7050 Acrylic Thinner

### **Testing of material**

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test ...) has to be done at least 15 days after the application.

### **Packaging**

Product number	Description	Volume/Weight	Packaging
7170-0,75	Black	750 ml	6

### **Volatile organic compounds**

The VOC value for this product is 500 kg/L

The product category is VOC 2004/42/IIIB (c) (540)

### **Shelf life**

Min. 24 months from the production date under normal storage conditions and unopened can.

### **Additional information**

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.



Technical data sheet

2025-4

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Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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